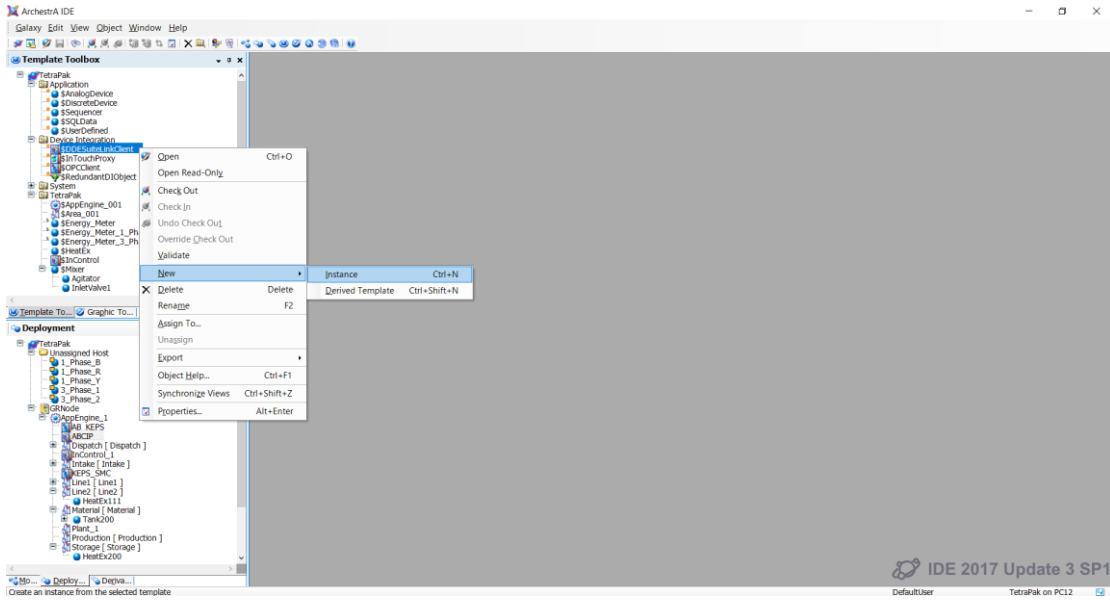
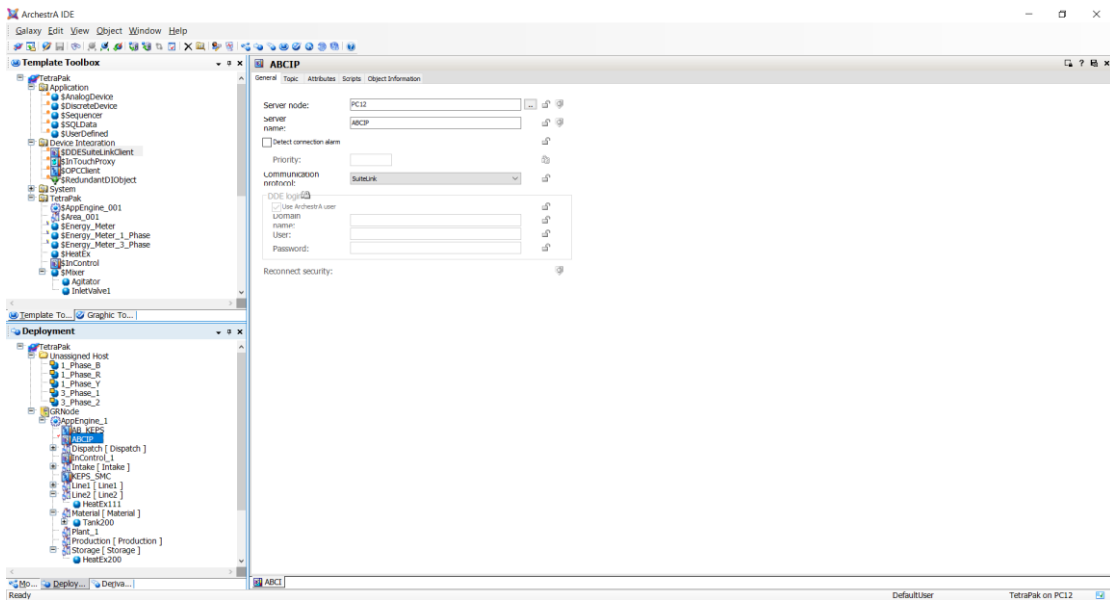


### Step-1: Add DDESUitlink Object as instance.



### Step-2: Give Name as per requirement → Give Server Node where ABCIP is configured → and give server name ABCIP



### Step-3: Configure Topic as shown → add Tags and PLC I/O.

