

## Channel Configuration- Edit & Remove Text, Replace Text, Ignore Message

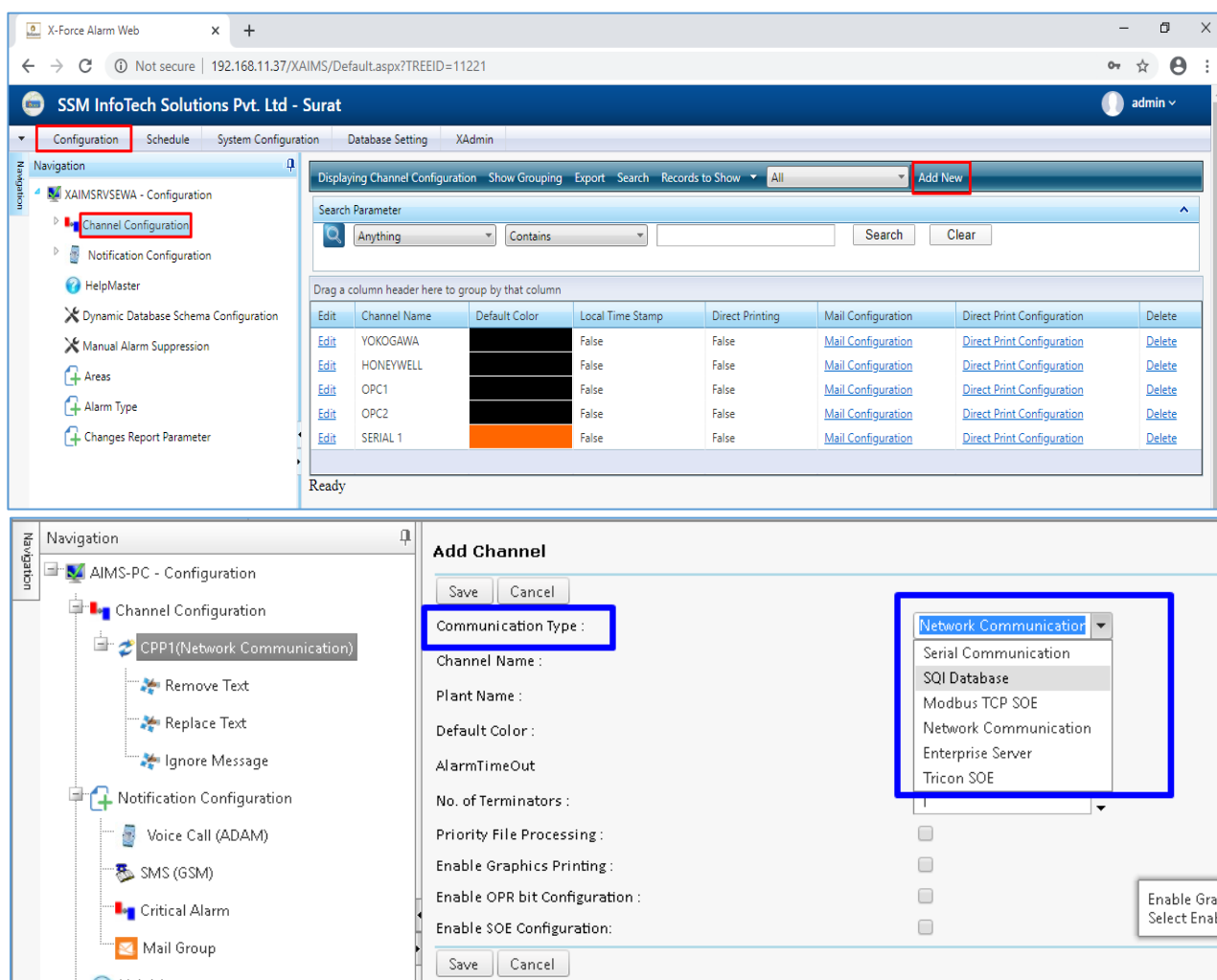
Channel is a soft interface to capture alarms from DCS/PLC. There are 2 types of communication.

1. Network communication
2. Serial Communication

### New Channel Addition - Network Channel Addition

To Add new channel follow the below steps

Click on configuration tab -> Expand tree -> Click on Channel configuration -> Click on Add new tab.

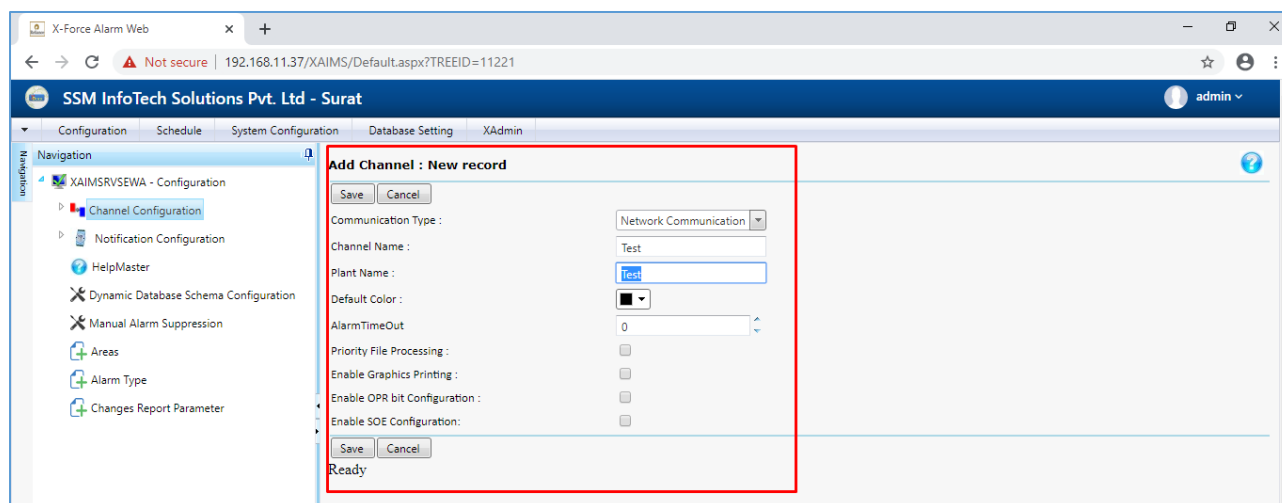


The screenshot displays the X-Force Alarm Web interface. The top navigation bar includes tabs for Configuration, Schedule, System Configuration, Database Setting, and XAdmin. The left sidebar shows a tree view with 'Channel Configuration' selected. The main content area shows a table of existing channels with columns for Edit, Channel Name, Default Color, Local Time Stamp, Direct Printing, Mail Configuration, Direct Print Configuration, and Delete. The 'Add New' button is highlighted in the top right.

The 'Add Channel' dialog is open, showing the 'Communication Type' dropdown menu. The 'Network Communication' option is selected. The dialog also includes fields for Channel Name, Plant Name, Default Color, AlarmTimeOut, No. of Terminators, Priority File Processing, Enable Graphics Printing, Enable OPR bit Configuration, and Enable SOE Configuration. The 'Save' and 'Cancel' buttons are visible at the bottom.

SR NO	FIELD NAME	DESCRIPTION
1	Communication Type	Communication type like Serial Communication, Network Communication, Enterprise, etc.
2	Channel Name	Name of the Channel
3	Plant Name	Plant name of the System
4	Default Color	Color of the channel
5	Alarm Time out	Duration for 1 alarm line ,Or timespan Upto that application will wait for complete alarm line
6	Priority File Processing	Whether it is Priority channel or not
7	Enable Graphics Printing	Whether to enable graphics printing for the channel or not
8	Enable OPR bit Configuration	Whether to enable OPR bit calculation or not for the channel
9	Enable SOE Configuration	Whether to process SOE data or not

Network communication can be performed using printer, User have to configure printer in network and can throw data on printer.



The screenshot shows the 'Add Channel : New record' form in the X-Force Alarm Web application. The form is highlighted with a red border. The form contains the following fields and values:

- Communication Type: Network Communication
- Channel Name: Test
- Plant Name: Test
- Default Color: Black
- AlarmTimeOut: 0
- Priority File Processing: ☐
- Enable Graphics Printing: ☐
- Enable OPR bit Configuration: ☐
- Enable SOE Configuration: ☐

There are 'Save' and 'Cancel' buttons at the top and bottom of the form. The status 'Ready' is displayed at the bottom.

**Network Channel Configuration : New record**

Channel Name :

Local IP Address :

Remote IP Address :

Backup IP Address :

PortNo:

Terminator 1:

Terminator 2:

Minimum Length:

Please configure Network Communication parameters to complete channel configuration,Saved sucessfully, continue editing

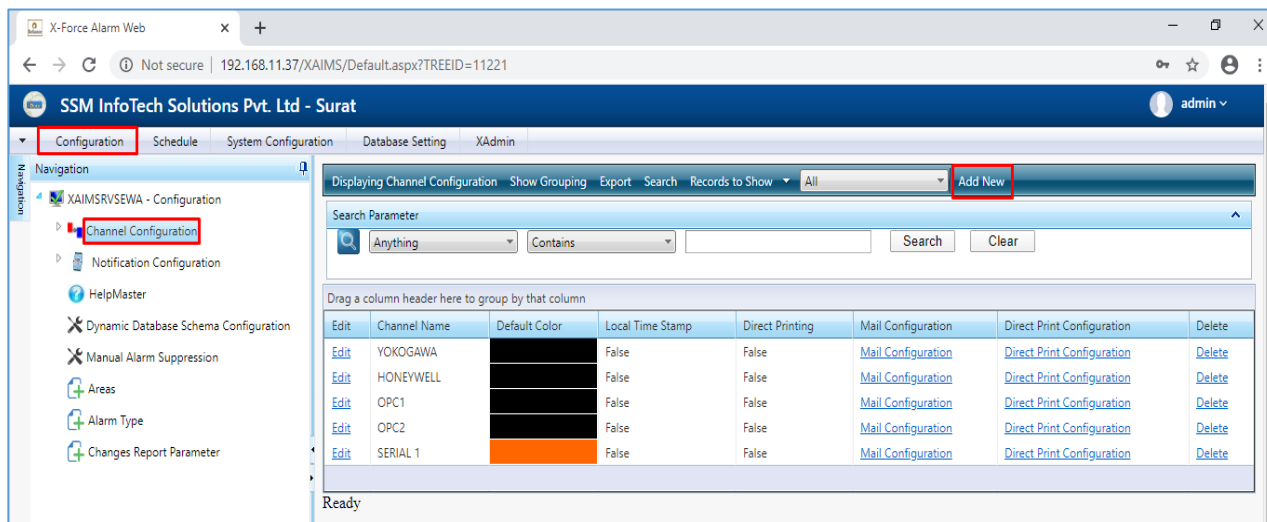
SR NO	FIELD NAME	DESCRIPTION
1	Channel Name	Name of the Channel
2	Local IP Address	Local IP Address of the system
3	Remote IP Address	Remote IP Address of the system
4	Backup IP Address	Backup IP Address of the system
5	PortNo	The Comport through which the Communication is going to take place. Pair between the two comport required that are used for the communication(if printer is configured then printer port no need to configure here)
6	Terminator 1	The break of the line that is used by the DCS so that we can break the captured alarm into single alarm line.
7	Terminator 2	Same as the Terminator 1
8	Minimum Length	Maximum No of Alarm Line

Now, click on Save to finish channel creation...

## New Channel Addition – Serial Channel Addition

To Add new channel follow the below steps

Click on configuration tab -> Expand tree -> Click on Channel configuration -> Click on Add new tab.

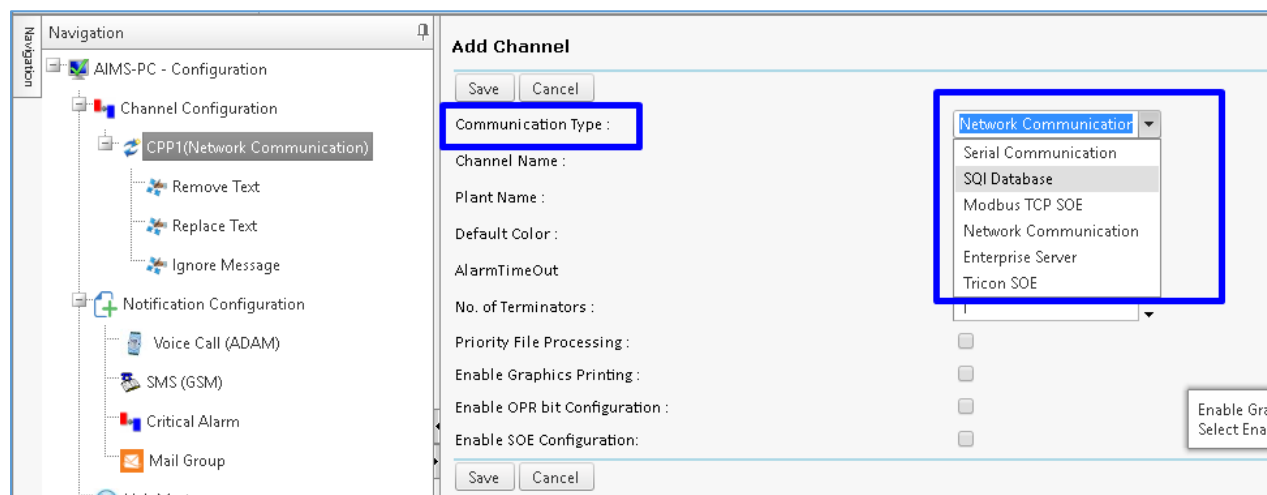


The screenshot shows the 'X-Force Alarm Web' interface. The 'Configuration' tab is selected. In the left navigation pane, 'Channel Configuration' is expanded. The main area displays 'Displaying Channel Configuration' with an 'Add New' button highlighted. Below this is a search bar and a table of channels.

Edit	Channel Name	Default Color	Local Time Stamp	Direct Printing	Mail Configuration	Direct Print Configuration	Delete
<a href="#">Edit</a>	YOKOGAWA		False	False	<a href="#">Mail Configuration</a>	<a href="#">Direct Print Configuration</a>	<a href="#">Delete</a>
<a href="#">Edit</a>	HONEYWELL		False	False	<a href="#">Mail Configuration</a>	<a href="#">Direct Print Configuration</a>	<a href="#">Delete</a>
<a href="#">Edit</a>	OPC1		False	False	<a href="#">Mail Configuration</a>	<a href="#">Direct Print Configuration</a>	<a href="#">Delete</a>
<a href="#">Edit</a>	OPC2		False	False	<a href="#">Mail Configuration</a>	<a href="#">Direct Print Configuration</a>	<a href="#">Delete</a>
<a href="#">Edit</a>	SERIAL 1		False	False	<a href="#">Mail Configuration</a>	<a href="#">Direct Print Configuration</a>	<a href="#">Delete</a>

Now

select Serial communication in Communication Type-



The screenshot shows the 'Add Channel' dialog box. The 'Communication Type' dropdown is open, showing 'Serial Communication' selected. The dialog box contains fields for Channel Name, Plant Name, Default Color, AlarmTimeOut, No. of Terminators, Priority File Processing, Enable Graphics Printing, Enable OPR bit Configuration, and Enable SOE Configuration.

X-Force Alarm Web

Not secure | 192.168.11.37/XAIMS/Default.aspx?TREEID=11221

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admin

Configuration | Schedule | System Configuration | Database Setting | XAdmin

Navigation

- XAIMSRVSEWA - Configuration
  - Channel Configuration
  - Notification Configuration
  - HelpMaster
  - Dynamic Database Schema Configuration
  - Manual Alarm Suppression
  - Areas
  - Alarm Type
  - Changes Report Parameter

**Serial Channel Configuration : New record**

Save Cancel

Channel Name : abc

Port No: Please SELECT List Below.

**Settings**

Terminator 1: (Start With /) Please SELECT List Below. Terminator 2: (Start With /) Please SELECT List Below.

Minimum Length: 20

Backup Port: 0

Swap Port Event: Please SELECT List Below.

**General**

Speed : 9600

Stopbit : 1

DataBit : 8

Parity : None

Flow Control : None

**Hardware**

Parity Replace : ?

Discard Null : ☐

RTS Enable : ☒

DTR Enable : ☒

**Buffers**

Input Buffer Size : 1,024

Output Buffer Size : 512

Input Length : 0

EOF Enable : ☐

SThreshold : ☒

RThreshold : ☒

Save Cancel

Please configure Serial Communication parameters to complete channel configuration, Saved successfully, continue editing

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SR NO	FIELD NAME	DESCRIPTION
1	Channel Name	Name of the Channel
2	Port No	The Comport through which the Communication is going to take place. Pair between the two comport required that are used for the communication
3	Terminator 1	The break of the line that is used by the DCS so that we can break the captured alarm into single alarm line.
4	Terminator 2	Same as the Terminator 1
5	Minimum Length	Maximum No of Alarm Line
6	Backup Port	The Port for backup if one not working.
7	Speed	The rate at which information is transferred in a communication channel
8	Stop bit	Stop bits separate each unit of data on an asynchronous serial
9	Data Bit	Two bytes are sent, each consisting of a start bit, followed by data bits
10	Parity	Parity bit in the communication
11	Flow Control	The extra input and outputs used on the serial device to perform this type of handshaking.
12	Parity Replace	To replace the parity bit during Communication
13	Discard Null	Gets or sets a value indicating whether null bytes are ignored when transmitted between the port and the receive buffer.
14	RTS Enable	To Enable the "Request To Send"
15	DTR Enable	DATA Terminal READY
16	Input Buffer Size	Size of the input buffer For sending data
17	Output Buffer Size	Size of the input buffer For Receiving data

18	Input Length	The Length of the data while Receiving
19	EOF Enable	To enable disable "END OF FILE"
20	SThreshold	Threshold Value for "Request To Send"
21	RThrshod	Threshold Value for "Request To Receive"

Serial channel configuration done.

Now, here you can learn how to add remove text, replace text and Ignore message.

## Remove Text

Here you can specify the text string/ ASCII code of texts to be removed from messages. It is useful to remove escape sequence trails from the messages and some formatting command send to printer by control system.

Against each channel on click of **Remove text button** user can see the list of string that are configured for that channel to remove.

Remove Text

Save Cancel

Delete Selected Data

+ Add new record Refresh

Mode	Removing String in Ascii :	Remove Method :	Start Position :	End Position :	Removing String :	
<input type="checkbox"/>	U	fenil	Position Based	0	0	fenil Delete Edit
<input type="checkbox"/>	U	Denis	Position Based	0	0	Denis Delete Edit

RemoveText

On click on **Add New Record** button in existing grid one row will be editable to add new entry.

Remove Text

Save Cancel

Delete Selected Data

+ Add new record Refresh

Mode	Removing String in Ascii :	Remove Method :	Start Position :	End Position :	Removing String :	
<input type="checkbox"/>		Position Based	0	0		Insert Cancel
<input type="checkbox"/>	U	fenil	Position Based	0	0	fenil Delete Edit
<input type="checkbox"/>	U	Denis	Position Based	0	0	Denis Delete Edit

User need to insert value for all required field

SR NO	FIELD NAME	DESCRIPTION
1	Removing String in Ascii	The string which you want to remove
2	Remove Method	Removal method like Position Based or Containing
3	Start Position	Start Position of removal string if remove method is Position Based.
4	End Position	End Position of removal string if remove method is Position Based.
5	Removing String	The string which is going to be removed.

## Replace Text

Here you can specify the text to be replaced with new text. This is useful to replace text which is printed by control system to something meaningful.

Against each channel on click of REPLACE text button user can see the list of configurations done for that channel for replace

Save

Cancel

Delete Selected Data

+ Add new record

Refresh

<input type="checkbox"/>	Mode	Replace String In ASCII	Replacing String	Replaced By In ASCII	Replaced By	Replace Method	Start position	End position	
<input type="checkbox"/>	U	Denis	Denis	Fenil	Fenil	Position Based	0	0	Delete Edit
<input type="checkbox"/>	U	Denis	Denis	Raj	Raj	Position Based	0	0	Delete Edit

Replace Text

On click of **Add New Record** button in existing grid one row will be editable to add new entry.

Save

Cancel

Delete Selected Data

+ Add new record

Refresh

<input type="checkbox"/>	Mode	Replace String In ASCII	Replacing String	Replaced By In ASCII	Replaced By	Replace Method	Start position	End position	
<input type="checkbox"/>						Position Based	0	0	
<input type="checkbox"/>	U	Denis	Denis	Fenil	Fenil	Position Based	0	0	
<input type="checkbox"/>	U	Denis	Denis	Raj	Raj	Position Based	0	0	

SR NO	FIELD NAME	DESCRIPTION
1	Replace String in ASCII	The string which you want to replace
2	Replacing string	The string which going to be replaced
3	Replace By in ASCII	The string which you want to replace with
4	Replaced By	The string which going to be replaced with
5	Replace Method	Replacing method like Position Based or Containing
6	Start Position	Start Position of replacing string if replace method is Position Based.
7	End Position	End Position of replacing string if replace method is Position Based.



## Ignore Message

Here you can specify the messages to be ignored. This feature is useful to ignore unnecessary message which is printed by control system.

Against each channel on click of **Ignore text button** user can see the list of ignore string that are configured for that channel.

Ignore Message

Save Cancel

Delete Selected Data

+ Add new record Refresh

	Mode	Line Text	Condition	Start position	End position	
<input type="checkbox"/>	U	APPLIC	Containing	0	0	Delete Edit
<input type="checkbox"/>	U	SCRIPT	Containing	0	0	Delete Edit

Ignore Message

User need to insert value for all required field

SR NO	FIELD NAME	DESCRIPTION
1	Line Text	Ignore alarm line if specified Line Text exist
2	Condition	Ignore condition like Position Based, Containing, Start With, End With
3	Start Position	Start Position of ignore string if condition is Position Based or Start with
4	End Position	End Position of ignore string if condition is Position Based or End with

# Mail Configuration in Channel

If data is not coming Upto configure time Interval (Alarm Timeout ) then if mail configuration has been done then mail will be triggered to configured person with configured message.

**Mailer Enable:** If this flag is having true value then only mail will trigger.

**Save copy to send folder –** Want to save mail in send item

**Notification Time:**

**Mail Notification Reminder**

**Mail Type:** Type of mail (Outlook, lotus notes, SMTP)

**SMTP Server name:** SMTP Server address if the Mail Type is SMTP

**Mail From:** Mail id from which mail need to trigger

**MailTO:** Mail id on which mail need to send

**Mail CC:** Mail ids which required in CC of mail

**Mail BCC:** Mail ids which required in BCC of mail

**Mail Subject:** Subject line of mail

**Body:** Main body content of mail

# Direct Print Configuration

If User want to see all logs on paper then user can configure direct print feature by that user will get all data logs on printer.

User need to configure all below fields

**Printer Type:** Select printer type Laser jet/Desk Jet Printer or DotMatrix Printer

**Printer Name :** Select print on through which you need to print data

**No of Lines:**

**Port No:** Printer port no

**Speed:** The rate at which information is transferred in a communication

**Data Bit:** Two bytes are sent, each consisting of a start bit, followed by data bits

**Flow Control:** The extra input and outputs used on the serial device to perform this type of handshaking.

**Stop Bit:** Stop bits separate each unit of data on an asynchronous serial

**Parity:** Parity bit in the communication

**Parity Replace:** To replace the parity bit during Communication

**RTS Enable:** DATA Terminal READY

**Discard Null:** Gets or sets a value indicating whether null bytes are ignored when transmitted between the Port and the receive buffer

**DTR Enable:** To Enable the "Request To Send"

**Buffer**

**Input buffer Size :**Size of the input buffer For sending data

**Input Length:** The Length of the data while Receiving

**Output Buffer Size:** Size of the input buffer For Receiving data

**SThreshold:** Threshold Value for "Request To Send"

**RThreshold:** Threshold Value for "Request To Receive"