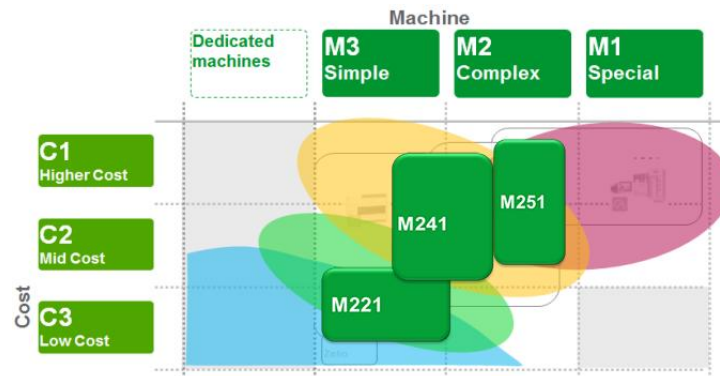


# Machine Solutions Hardware

## M2xx Logic Controllers

The M2xx logic controllers form the basis of Machine Solutions control systems. There are 3 logic controllers; the M221, M241 and M251. Selection will depend on the required complexity of the application and cost. Generally, as the complexity increases so does the cost.



SoMachine Basic is only able to program the M221 logic controller. The full version of the SoMachine programming software must be used to program the M241 and M251.